

Result summary

1 kg Silkafix lijm Mortel N201/N202 (zomer/ winter) (A>D)

Xella Nederland B.V.

Calculation number:	ReTHiNK-76161
Generation on:	13-12-2024
Issue date:	13-12-2024
Valid until:	13-12-2029
Status:	verified

ReTHiNK



1 General information

1.1 PRODUCT

1 kg Silkafix lijmmortel N201/N202 (zomer/winter) (A>D)

1.2 VALIDITY

Issue date: 13-12-2024

Valid until: 13-12-2029

1.3 OWNER OF THE DECLARATION



Manufacturer: Xella Nederland B.V.

Address: Mildijk 141, 4214 DR Vuren

E-mail: info[nl]@xella.com

Website: www.xella.nl

Production location: Xella Cellenbeton Nederland BV, vestiging Lijmfabriek

Address production location: Mildijk 145, 4214 DR Vuren

1.4 VERIFICATION OF THE DECLARATION

The independent verification is in accordance with the ISO 14025:2011. The LCA is in compliance with ISO 14040:2006 and ISO 14044:2006. The EN 15804:2012+A2:2019 serves as the core PCR.

☐ Internal ☒ External

Bob Roijen, SGS Search / Intron

1.5 PRODUCT CATEGORY RULES

NMD Determination method Environmental performance Construction works v1.1 March 2022

1.6 DECLARED UNIT

1 kg lijmmortel

1 kg Silkafix lijmmortel, gebaseerd op een jaarlijkse productiehoeveelheid zomer- en wintersamenstelling.

Reference unit: kilogram (kg)

1.7 CONVERSION FACTORS

Description	Value	Unit
Reference unit	1	kg
Conversion factor to 1 kg	1.000000	kg

1.8 SCOPE OF DECLARATION AND SYSTEM BOUNDARIES

This is a Cradle to gate with options EPD. The life cycle stages included are as shown below:

(X = module included, ND = module not declared)

A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	X	ND	ND	ND	ND	ND	ND	ND	X	X	X	X	X

The modules of the EN15804 contain the following:

1 General information

Module A1 = Raw material supply	Module B5 = Refurbishment
Module A2 = Transport	Module B6 = Operational energy use
Module A3 = Manufacturing	Module B7 = Operational water use
Module A4 = Transport	Module C1 = De-construction / Demolition
Module A5 = Construction - Installation process	Module C2 = Transport
Module B1 = Use	Module C3 = Waste Processing
Module B2 = Maintenance	Module C4 = Disposal
Module B3 = Repair	Module D = Benefits and loads beyond the product system boundaries

Module B4 = Replacement

1.9 COMPARABILITY

In principle, a comparison or assessment of the environmental impacts of different products is only possible if they have been prepared in accordance with EN 15804+A2. For the evaluation of the comparability, the following aspects have to be considered in particular: PCR used, functional or declared unit, geographical reference, the definition of the system boundary, declared modules, data selection (primary or secondary data, background database, data quality), scenarios used for use and disposal phases, and the life cycle inventory (data collection, calculation methods, allocations, validity period). PCRs and general program instructions of different EPD program operators may differ. Comparability needs to be evaluated. For further guidance, see EN 15804+A2 (5.3 Comparability of EPD for construction products) and ISO 14025 (6.7.2 Requirements for comparability).

2 Product

2.1 PRODUCT DESCRIPTION

Silkafix Zomer N201 en Silkafix Winter N202:

- is een poedervormig mengsel van cement, zand, kwartsmeel en een aantal hulpstoffen;
- wordt geleverd in zakken van 25kg;
- is geclassificeerd conform de geharmoniseerde norm EN 998-2

2.2 APPLICATION (INTENDED USE OF THE PRODUCT)

Silkafix Zomer N201 en Silkafix Winter N202 zijn lijm mortels bestemd voor het verlijmen van kalkzandsteen blokken en elementen. Hiermee kunnen dragende en niet-dragende wanden vervaardigd worden.

2.3 DESCRIPTION PRODUCTION PROCESS

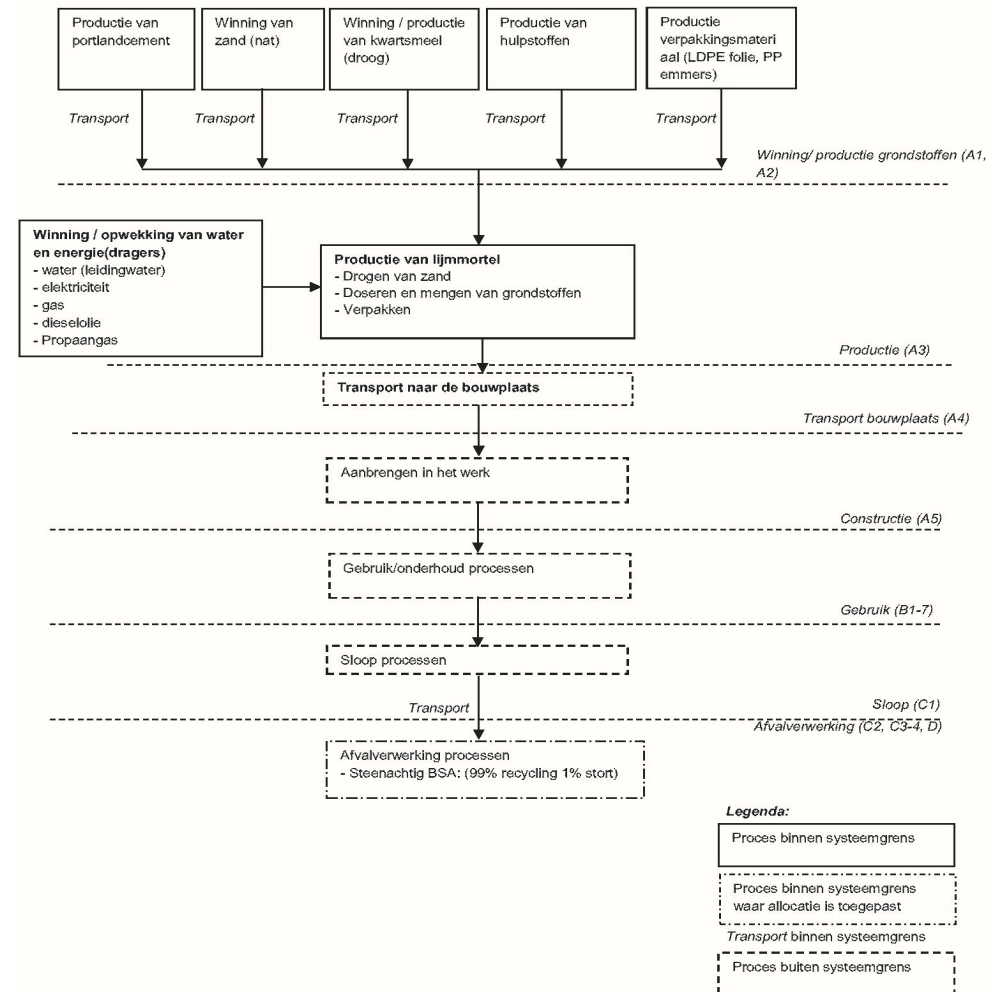
Nat rivierzand wordt per vrachtschip aangevoerd en in de open lucht opgeslagen. Een groot gedeelte van het overtollige vocht verdwijnt hierdoor op natuurlijke wijze uit het zand door verdamping en wegstromen. Het enigszins gedroogde zand wordt door middel van een transportband naar de droogtrommel getransporteerd. Nadat het zand gezeefd is wordt het in een gasgestookte droogtrommel gedroogd. Het droge zand wordt naar een opslagsilo getransporteerd. De andere grondstoffen worden per vrachtauto aangevoerd en via overblaassystemen in silo's opgeslagen. Vervolgens worden cement, zand en de hulpstoffen gemengd tot lijm mortel in de menger van de storttoren.

Na productie wordt de lijm mortel in LDPE-zakken verpakt waarna deze op pallets worden geplaatst. De pallets worden verpakt met LDPE-folie. Het product is dan gereed voor transport.

Bij de productie van lijm mortel is er geen kwantificeerbare hoeveelheid productieafval. Nagenoeg alle grondstoffen komen in het eindproduct terecht en derhalve is het grondstoffenverlies gelijk gesteld aan 0.

Het verbruik van water en energie(dragers) is op basis van opname meterstanden en inkoopgegevens.

Op de productielocatie vinden er geen emissiemetingen plaats. Emissies als gevolg van verbranden van energiedragers zijn meegenomen door gebruik te maken van verbrandingsprocessen uit de Ecoinvent database.



2.4 CONSTRUCTION DESCRIPTION

3 Results

3.1 ENVIRONMENTAL IMPACT INDICATORS PER KILOGRAM

CORE ENVIRONMENTAL IMPACT INDICATORS EN15804+A2

Abbr.	Unit	A1	A2	A3	A1-A3	A4	A5	C1	C2	C3	C4	D	Total
AP	mol H+ eqv.	6.51E-4	1.70E-4	1.25E-4	9.46E-4	1.18E-4	2.10E-4	0.00E+0	3.95E-5	1.01E-5	5.00E-7	-3.90E-5	1.29E-3
GWP-total	kg CO2 eqv.	3.57E-1	1.09E-2	4.16E-2	4.10E-1	2.03E-2	8.12E-2	0.00E+0	6.82E-3	1.62E-3	5.28E-5	-9.51E-3	5.10E-1
GWP-b	kg CO2 eqv.	2.56E-3	1.98E-6	-7.92E-5	2.48E-3	9.37E-6	4.11E-4	0.00E+0	3.15E-6	9.33E-6	1.04E-7	-2.30E-5	2.89E-3
GWP-f	kg CO2 eqv.	3.56E-1	1.09E-2	4.16E-2	4.08E-1	2.03E-2	8.09E-2	0.00E+0	6.82E-3	1.61E-3	5.27E-5	-9.48E-3	5.08E-1
GWP-luluc	kg CO2 eqv.	1.07E-4	5.30E-6	1.01E-5	1.22E-4	7.44E-6	2.34E-5	0.00E+0	2.50E-6	3.07E-7	1.47E-8	-5.32E-6	1.50E-4
EP-m	kg N eqv.	1.55E-4	4.61E-5	3.84E-5	2.39E-4	4.15E-5	5.86E-5	0.00E+0	1.39E-5	4.02E-6	1.72E-7	-1.11E-5	3.46E-4
EP-fw	kg P eq	6.30E-5	8.61E-8	8.70E-7	6.39E-5	2.05E-7	9.88E-6	0.00E+0	6.87E-8	5.02E-8	5.90E-10	-1.85E-7	7.39E-5
EP-T	mol N eqv.	2.15E-3	5.12E-4	4.28E-4	3.09E-3	4.57E-4	7.17E-4	0.00E+0	1.54E-4	4.46E-5	1.90E-6	-1.28E-4	4.34E-3
ODP	kg CFC 11 eqv.	6.55E-9	2.33E-9	4.49E-9	1.34E-8	4.48E-9	4.53E-9	0.00E+0	1.50E-9	2.09E-10	2.17E-11	-1.07E-9	2.30E-8
POCP	kg NMVOC eqv.	4.55E-4	1.37E-4	1.32E-4	7.24E-4	1.31E-4	1.80E-4	0.00E+0	4.38E-5	1.22E-5	5.51E-7	-3.63E-5	1.05E-3
ADP-f	MJ	1.99E+0	1.55E-1	7.22E-1	2.86E+0	3.06E-1	6.23E-1	0.00E+0	1.03E-1	2.16E-2	1.47E-3	-1.42E-1	3.78E+0
ADP-mm	kg Sb-equiv.	4.26E-7	2.05E-7	1.30E-7	7.61E-7	5.14E-7	3.83E-7	0.00E+0	1.73E-7	4.54E-9	4.82E-10	-2.41E-7	1.59E-6
WDP	m3 world eqv.	2.96E-2	4.48E-4	7.27E-3	3.73E-2	1.10E-3	1.92E-2	0.00E+0	3.68E-4	9.80E-5	6.60E-5	-6.90E-2	-1.09E-2

AP=Acidification (AP) | **GWP-total**=Global warming potential (GWP-total) | **GWP-b**=Global warming potential - Biogenic (GWP-b) | **GWP-f**=Global warming potential - Fossil (GWP-f) | **GWP-luluc**=Global warming potential - Land use and land use change (GWP-luluc) | **EP-m**=Eutrophication marine (EP-m) | **EP-fw**=Eutrophication, freshwater (EP-fw) | **EP-T**=Eutrophication, terrestrial (EP-T) | **ODP**=Ozone depletion (ODP) | **POCP**=Photochemical ozone formation - human health (POCP) | **ADP-f**=Resource use, fossils (ADP-f) | **ADP-mm**=Resource use, minerals and metals (ADP-mm) | **WDP**=Water use (WDP)

3 Results

ADDITIONAL ENVIRONMENTAL IMPACT INDICATORS EN15804+A2

Abbr.	Unit	A1	A2	A3	A1-A3	A4	A5	C1	C2	C3	C4	D	Total
ETP-fw	CTUe	5.80E+0	1.26E-1	2.84E-1	6.21E+0	2.73E-1	1.19E+0	0.00E+0	9.17E-2	1.75E-2	9.55E-4	-1.02E-1	7.68E+0
PM	disease incidence	4.67E-9	7.45E-10	1.77E-9	7.18E-9	1.83E-9	2.03E-9	0.00E+0	6.13E-10	2.23E-10	9.72E-12	-6.11E-10	1.13E-8
HTP-c	CTUh	2.93E-11	5.28E-12	7.59E-12	4.22E-11	8.85E-12	1.28E-11	0.00E+0	2.97E-12	4.16E-13	2.21E-14	-3.89E-12	6.34E-11
HTP-nc	CTUh	2.86E-9	1.28E-10	1.89E-10	3.18E-9	2.99E-10	6.75E-10	0.00E+0	1.00E-10	1.18E-11	6.79E-13	-1.06E-10	4.16E-9
IR	kBq U235 eqv.	7.02E-3	6.56E-4	9.66E-4	8.64E-3	1.28E-3	2.03E-3	0.00E+0	4.31E-4	6.86E-5	6.04E-6	-2.69E-4	1.22E-2
SQP	Pt	5.85E-1	9.73E-2	7.59E-2	7.58E-1	2.65E-1	2.52E-1	0.00E+0	8.91E-2	3.61E-3	3.09E-3	-7.82E-2	1.29E+0

ETP-fw=Ecotoxicity, freshwater (ETP-fw) | **PM**=Particulate Matter (PM) | **HTP-c**=Human toxicity, cancer (HTP-c) | **HTP-nc**=Human toxicity, non-cancer (HTP-nc) | **IR**=Ionising radiation, human health (IR) | **SQP**=Land use (SQP)

CLASSIFICATION OF DISCLAIMERS TO THE DECLARATION OF CORE AND ADDITIONAL ENVIRONMENTAL IMPACT INDICATORS

ILCD classification	Indicator	Disclaimer
ILCD type / level 1	Global warming potential (GWP)	None
	Depletion potential of the stratospheric ozone layer (ODP)	None
	Potential incidence of disease due to PM emissions (PM)	None
ILCD type / level 2	Acidification potential, Accumulated Exceedance (AP)	None
	Eutrophication potential, Fraction of nutrients reaching freshwater end compartment (EP-freshwater)	None
	Eutrophication potential, Fraction of nutrients reaching marine end compartment (EP-marine)	None
	Eutrophication potential, Accumulated Exceedance (EP-terrestrial)	None
	Formation potential of tropospheric ozone (POCP)	None
ILCD type / level 3	Potential Human exposure efficiency relative to U235 (IRP)	1
	Abiotic depletion potential for non-fossil resources (ADP-minerals&metals)	2
	Abiotic depletion potential for fossil resources (ADP-fossil)	2
	Water (user) deprivation potential, deprivation-weighted water consumption (WDP)	2

3 Results

ILCD classification	Indicator	Disclaimer
	Potential Comparative Toxic Unit for ecosystems (ETP-fw)	2
	Potential Comparative Toxic Unit for humans (HTP-c)	2
	Potential Comparative Toxic Unit for humans (HTP-nc)	2
	Potential Soil quality index (SQP)	2

Disclaimer 1 – This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.

Disclaimer 2 – The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator.

CORE ENVIRONMENTAL IMPACT INDICATORS EN15804+A1

Abbr.	Unit	A1	A2	A3	A1- A3	A4	A5	C1	C2	C3	C4	D	Total
ADPE	Kg Sb	4.26E-7	2.05E-7	1.30E-7	7.61E-7	5.14E-7	3.83E-7	0.00E+0	1.73E-7	4.54E-9	4.82E-10	-2.41E-7	1.59E-6
GWP	Kg CO2 Equiv.	3.49E-1	1.08E-2	4.10E-2	4.01E-1	2.01E-2	7.97E-2	0.00E+0	6.76E-3	1.59E-3	5.17E-5	-9.30E-3	5.00E-1
ODP	Kg CFC-11 Equiv.	6.57E-9	1.85E-9	3.96E-9	1.24E-8	3.57E-9	3.94E-9	0.00E+0	1.20E-9	1.74E-10	1.72E-11	-9.28E-10	2.04E-8
POCP	Kg Ethene Equiv.	6.54E-5	9.44E-6	1.77E-5	9.26E-5	1.21E-5	2.05E-5	0.00E+0	4.08E-6	9.09E-7	5.51E-8	-4.26E-6	1.26E-4
AP	Kg SO2 Equiv.	4.78E-4	1.34E-4	9.59E-5	7.08E-4	8.85E-5	1.58E-4	0.00E+0	2.97E-5	7.36E-6	3.78E-7	-3.00E-5	9.62E-4
EP	Kg PO43- Equiv.	1.18E-4	1.73E-5	1.69E-5	1.52E-4	1.74E-5	3.29E-5	0.00E+0	5.84E-6	1.64E-6	7.29E-8	-4.79E-6	2.05E-4

ADPE=Depletion of abiotic resources-elements | **GWP**=Global warming | **ODP**=Ozone layer depletion | **POCP**=Photochemical oxidants creation | **AP**=Acidification of soil and water | **EP**=Eutrophication

3 Results

NATIONAL ANNEX NMD

Abbr.	Unit	A1	A2	A3	A1- A3	A4	A5	C1	C2	C3	C4	D	Total
ADPF	Kg Sb	1.05E-3	7.47E-5	3.78E-4	1.51E-3	1.48E-4	3.23E-4	0.00E+0	4.97E-5	1.13E-5	7.04E-7	-7.56E-5	1.96E-3
HTP	kg 1.4 DB	1.90E-2	5.12E-3	5.79E-3	2.99E-2	8.47E-3	9.43E-3	0.00E+0	2.85E-3	3.78E-4	2.34E-5	-2.42E-3	4.87E-2
FAETP	kg 1.4 DB	5.25E-4	1.21E-4	1.09E-4	7.55E-4	2.47E-4	2.70E-4	0.00E+0	8.31E-5	6.52E-6	5.54E-7	-3.64E-5	1.33E-3
MAETP	kg 1.4 DB	1.81E+0	4.75E-1	4.01E-1	2.69E+0	8.90E-1	9.48E-1	0.00E+0	2.99E-1	2.46E-2	1.98E-3	-1.51E-1	4.70E+0
TETP	kg 1.4 DB	3.33E-4	1.67E-5	6.46E-5	4.14E-4	2.99E-5	9.36E-5	0.00E+0	1.01E-5	4.64E-6	5.87E-8	-1.21E-5	5.40E-4

ADPF=Depletion of abiotic resources-fossil fuels | **HTP**=Human toxicity | **FAETP**=Ecotoxicity, fresh water | **MAETP**=Ecotoxicity, marine water (MAETP) | **TETP**=Ecotoxicity, terrestrial

3.2 INDICATORS DESCRIBING RESOURCE USE AND ENVIRONMENTAL INFORMATION BASED ON LIFE CYCLE INVENTORY (LCI)

PARAMETERS DESCRIBING RESOURCE USE

Abbr.	Unit	A1	A2	A3	A1- A3	A4	A5	C1	C2	C3	C4	D	Total
PERE	MJ	2.26E-1	1.65E-3	2.49E-2	2.53E-1	3.83E-3	4.46E-2	0.00E+0	1.29E-3	1.23E-3	1.19E-5	-4.41E-3	2.99E-1
PERM	MJ	6.44E-3	0.00E+0	0.00E+0	6.44E-3	0.00E+0	9.66E-4	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	7.40E-3
PERT	MJ	1.49E-1	1.65E-3	2.49E-2	1.76E-1	3.83E-3	3.31E-2	0.00E+0	1.29E-3	1.23E-3	1.19E-5	-4.41E-3	2.11E-1
PENRE	MJ	3.01E+0	1.65E-1	6.74E-1	3.85E+0	3.25E-1	7.83E-1	0.00E+0	1.09E-1	2.31E-2	1.56E-3	-1.50E-1	4.95E+0
PENRM	MJ	1.34E-1	0.00E+0	1.10E-1	2.45E-1	0.00E+0	3.67E-2	0.00E+0	0.00E+0	0.00E+0	0.00E+0	-4.25E-3	2.77E-1
PENRT	MJ	1.94E+0	1.65E-1	7.84E-1	2.89E+0	3.25E-1	6.39E-1	0.00E+0	1.09E-1	2.31E-2	1.56E-3	-1.54E-1	3.84E+0
SM	Kg	9.69E-3	0.00E+0	0.00E+0	9.69E-3	0.00E+0	1.45E-3	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	1.11E-2
RSF	MJ	1.84E-1	0.00E+0	0.00E+0	1.84E-1	0.00E+0	2.75E-2	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	2.11E-1
NRSF	MJ	2.99E-1	0.00E+0	0.00E+0	2.99E-1	0.00E+0	4.48E-2	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	3.44E-1
FW	M3	1.07E-3	1.54E-5	2.33E-4	1.31E-3	3.73E-5	5.39E-4	0.00E+0	1.25E-5	7.23E-6	1.57E-6	-1.61E-3	3.00E-4

PERE=renewable primary energy ex. raw materials | **PERM**=renewable primary energy used as raw materials | **PERT**=renewable primary energy total | **PENRE**=non-renewable primary energy ex. raw materials | **PENRM**=non-renewable primary energy used as raw materials | **PENRT**=non-renewable primary energy total | **SM**=use of secondary material | **RSF**=use of renewable secondary fuels | **NRSF**=use of non-renewable secondary fuels | **FW**=use of net fresh water

3 Results

OTHER ENVIRONMENTAL INFORMATION DESCRIBING WASTE CATEGORIES

Abbr.	Unit	A1	A2	A3	A1-A3	A4	A5	C1	C2	C3	C4	D	Total
HWD	Kg	8.73E-6	3.11E-7	7.14E-7	9.75E-6	7.76E-7	1.88E-6	0.00E+0	2.60E-7	3.77E-8	2.20E-9	-2.17E-7	1.25E-5
NHWD	Kg	7.79E-3	6.73E-3	1.29E-3	1.58E-2	1.94E-2	1.41E-2	0.00E+0	6.52E-3	3.01E-3	1.00E-2	-6.83E-4	6.82E-2
RWD	Kg	4.33E-4	1.04E-6	1.16E-6	4.36E-4	2.01E-6	6.64E-5	0.00E+0	6.75E-7	9.71E-8	9.67E-9	-3.01E-7	5.04E-4

HWD=hazardous waste disposed | NHWD=non hazardous waste disposed | RWD=radioactive waste disposed

ENVIRONMENTAL INFORMATION DESCRIBING OUTPUT FLOWS

Abbr.	Unit	A1	A2	A3	A1-A3	A4	A5	C1	C2	C3	C4	D	Total
CRU	Kg	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
MFR	Kg	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	1.49E-1	0.00E+0	0.00E+0	9.90E-1	0.00E+0	0.00E+0	1.14E+0
MER	Kg	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
EE	MJ	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	-5.29E-2	-5.29E-2
EET	MJ	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	-3.35E-2	-3.35E-2
EEE	MJ	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	-1.94E-2	-1.94E-2

CRU=Components for re-use | MFR=Materials for recycling | MER=Materials for energy recovery | EE=Exported energy | EET=Exported Energy Thermic | EEE=Exported Energy Electric

3 Results

3.3 INFORMATION ON BIOGENIC CARBON CONTENT PER KILOGRAM

BIOGENIC CARBON CONTENT

The following Information describes the biogenic carbon content in (the main parts of) the product at the factory gate per kilogram:

Biogenic carbon content	Amount	Unit
Biogenic carbon content in the product	0	kg C
Biogenic carbon content in accompanying packaging	0	kg C

3 Results

3.4 ENVIRONMENTAL COST INDICATOR NL PER KILOGRAM

Using the environmental cost indicator (ECI) method, which is presented in the NMD Determination Method (2020), the results are aggregated to the single-point score. The ECI is a relevant valuation method, especially in the Dutch construction sector. In the Netherlands, it is a prerequisite for public tenders. The aim of the indicator is to show the shadow price for environmental impacts of a product or project. The application of single-point scores is an additional assessment tool for eco-balance results. However, it must be pointed out that weightings are always based on a value maintenance and not on a scientific basis (EN 14040). The ECI results are shown in the following table.

Module EN15804	ECI NL	Share in total (%)
A1 Raw Materials Supply	€ 0.02	62,6 %
A2 Transport	€ 0.00	4,9 %
A3 Manufacturing	€ 0.00	9,0 %
A4 Transport from the gate to the site	€ 0.00	6,7 %
A5 Construction - Installation process	€ 0.01	16,5 %
C1 De-construction / demolition	€ 0.00	0,0 %
C2 Transport	€ 0.00	2,3 %
C3 Waste processing	€ 0.00	0,5 %
C4 Disposal	€ 0.00	0,0 %
D Benefits and loads beyond the product system boundary	€ 0.00	-2,4 %
ECI NL per functional unit	€ 0.04	

4 Contact information

Publisher	Operator	Owner of declaration
 Xella Nederland B.V. Mildijk 141 4214 DR Vuren, NL E-mail: info@xella.com Website: www.xella.nl	 Stichting NMD Visseringlaan 22b 2288 ER Rijswijk, NL E-mail: info@milieudatabase.nl Website: www.milieudatabase.nl	 Xella Nederland B.V. Mildijk 141 4214 DR Vuren, NL E-mail: info@xella.com Website: www.xella.nl